

Date: Thursday, 8/30/2007 3:51:02 PM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LUG
Job Number	: 34357		
Estimate Number	: 10271		
P.O. Number	: N/A	Part Number	: D2561
This Issue	: 8/30/2007 S.O. No. : N/A	Drawing Number	: D2561 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: B
Previous Run	: 32403	Material	: N/A
Written By	:	Due Date	: 9/21/2007
Checked & Approved By	: <u>07.08.31</u>	Qty:	56 Um: Each
Comment	: Est C 00.05.19 Added inspect level 8 EC Est Rev:D Now on Waterjet 06-06-14 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6B0250X06000	6061-T6 Bar .25" x 6.0"
-----	--------------------	-------------------------



Comment: Qty.: 0.3850 f(s)/Unit Total: 19.2518 f(s)

Material: 6061-T6, or 5052-H34 6.00" x 0.25" Thick

Batch: M100782-56 1B 07-09-01Scrap = 1  
Total 57

SAN 07/09/04

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg D2561

Dwg Rev: BProg Rev: B1B 07-09-01

2-Deburr if necessary

SAN 07/09/04

56

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAN 07/09/04

56

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

SAN 07/09/04

Crank  
(56)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Deburr, no sharp edges

Jm 07/09/06 (56)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DD Date: 07/09/04  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/09/04	2.0	One part scrap, tab on part was cut in side the part instead of cutting out side.	J 07/09/04	Scrap. destroy - replace <u>fix prog</u>	SAN 07/09/04 J 07/09/04	Er 07/09/04	J 07/09/04	Er 07/09/04

NOTE: Date & initial all entries

Date: Thursday, 8/30/2007 3:51:02 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG

Job Number: 34357

Part Number: D2561

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WA1*

*02.09.10*

*56*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*D 07/09/11*

Job Completion



*U 07-09-11*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

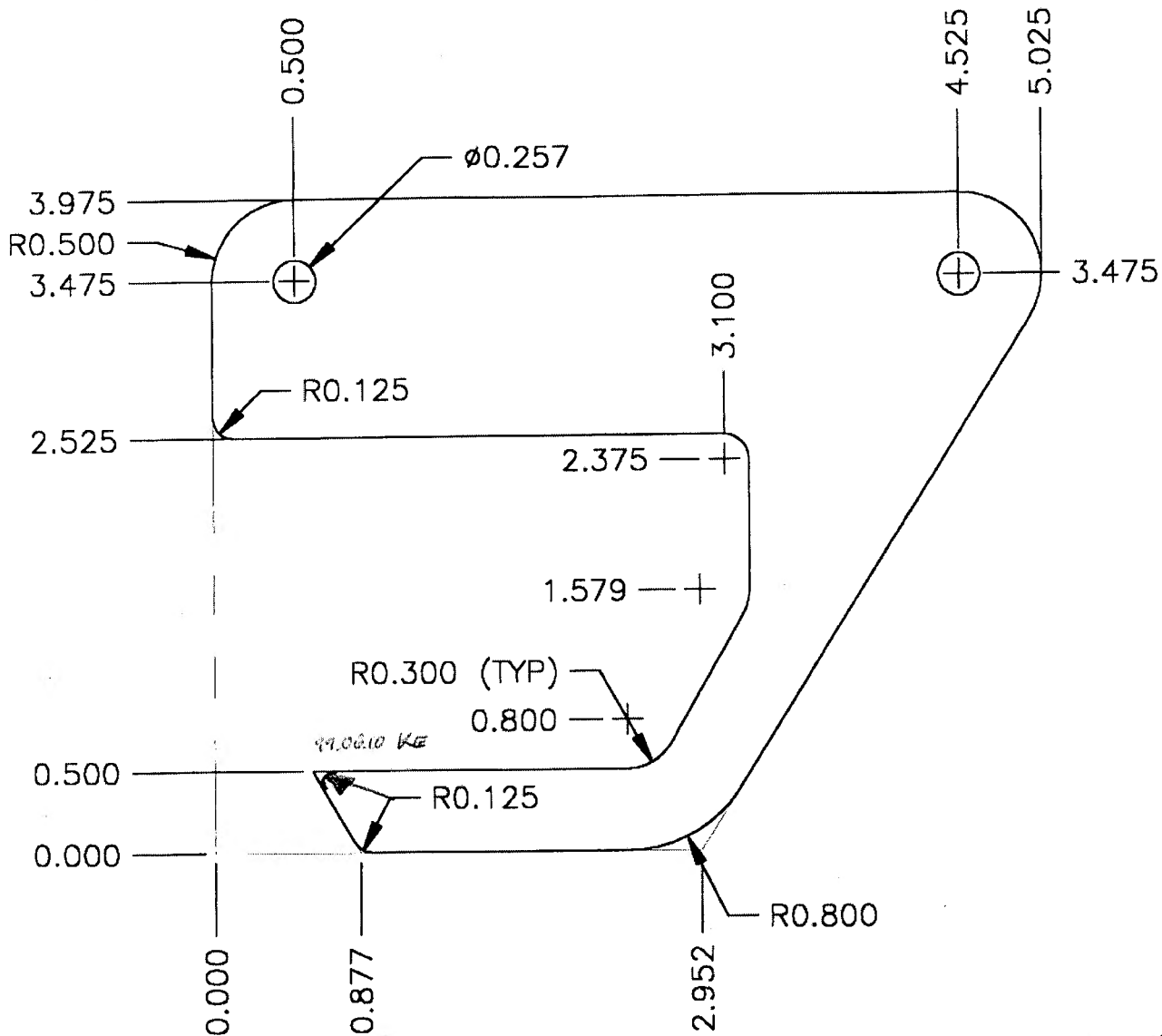
**NOTE:** Date & initial all entries





DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. B
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2561	SHEET 1 OF 1
DATE	TITLE		SCALE
96.04.26	LUG PLATE		1:1

RELEASED  
96 05 06



MATERIAL: 6061-T6 0.25 THICK  
OR 6063-T6 0.25 THICK  
OR 5052-H34 0.25 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 34357

